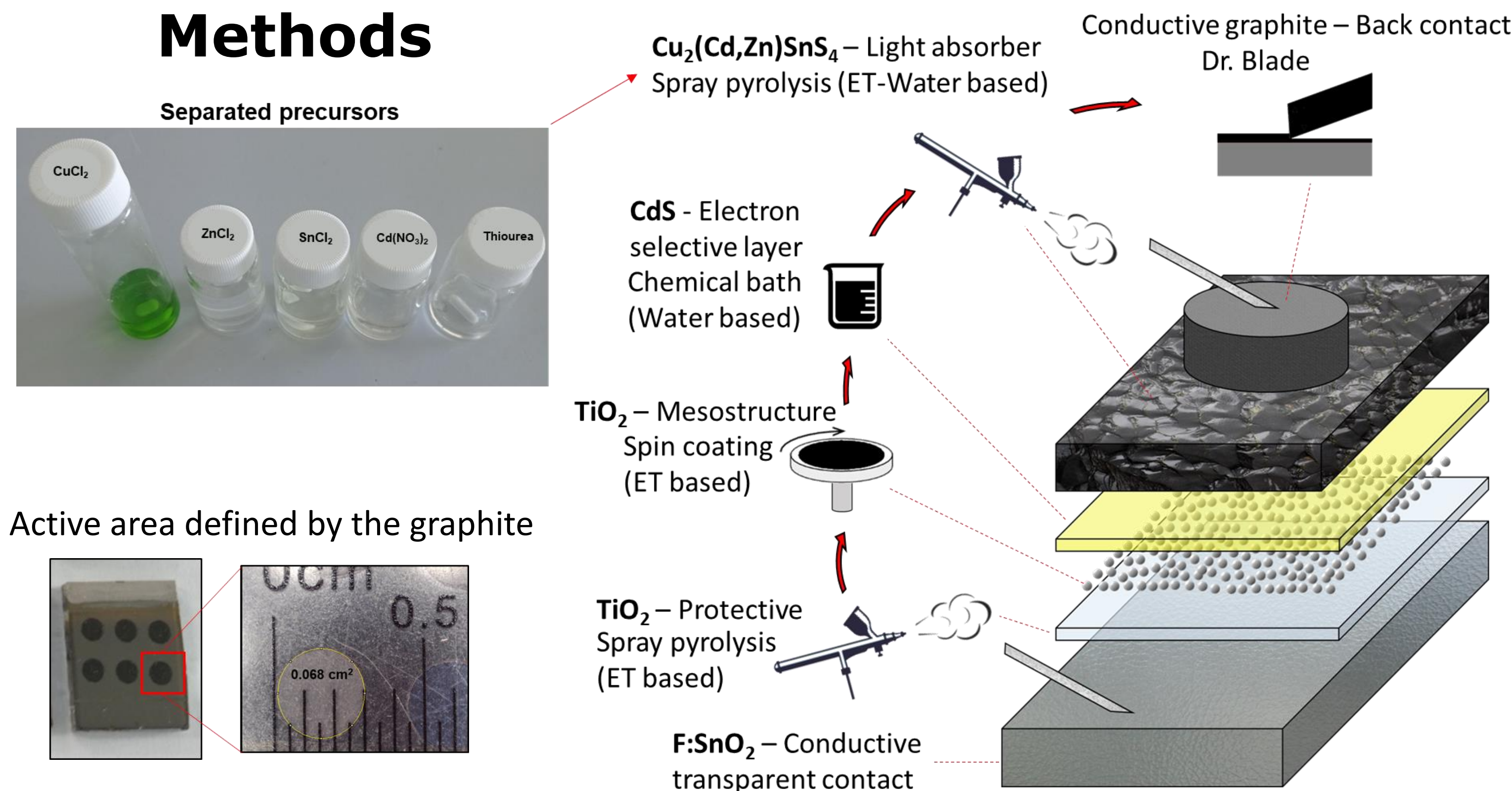


Abstract

Chalcogenides materials have ideal properties as light absorber materials to fulfil the next generation of large production photovoltaics. They are composed of abundant raw materials, with low toxicity, high stability, can be synthesised at low to moderate temperatures, and required low film thickness to work efficiently. Developing a superstrate architecture, based on an FTO/TiO₂ electrode, allows new ways of engineering the formation of the thin film. This is in line with the motivation of reducing the use of scarce elements, while at the same time, it brings the possibility for new ways of improvements as absorber layer due to the sturdiness of the electrode. However, the layer deposition and formation usually requires sophisticated equipment, increasing the cost. **It is possible to use green and low-cost wet chemistry deposition methods to prepare chalcogenide films for photovoltaic solar cells?** We develop a spray solution to prepare Cu₂(Cd_xZn_{1-x})SnS₄ light absorber materials and test it in photovoltaic solar cells fully based on water and ethanol.



Methods

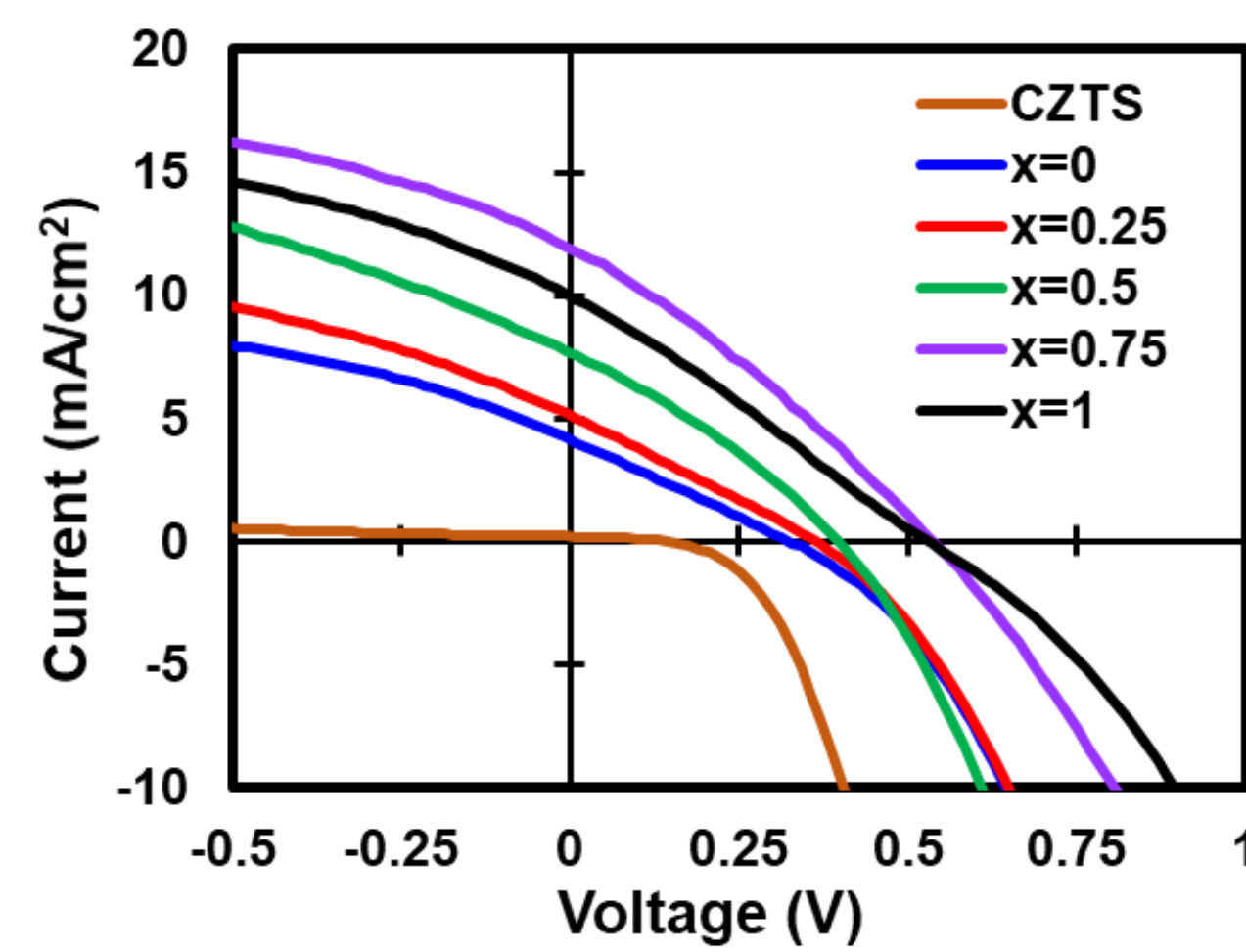


Solar cell characterization

Under illumination

J-V curve under 1 Sun AM1.5 (1000 W/m²) shows the photovoltaic properties. At the maximum power point, the light conversion efficiency can be calculated.

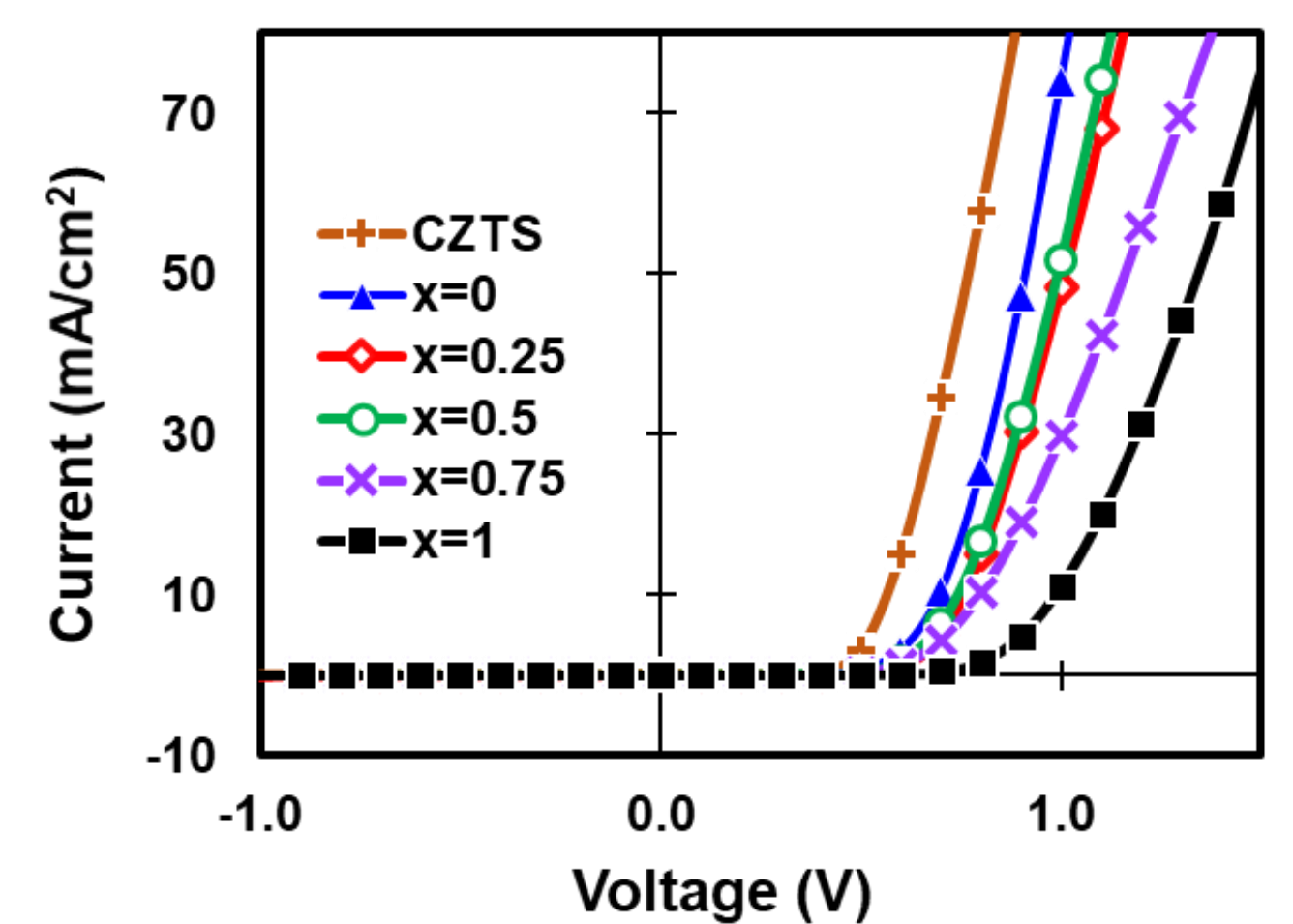
The best efficiencies are reached with x=0.75 and x=1 compositions.



Current voltage in dark

Without illumination, the solar cells behave as a PN junction forming a diode. The diode factor, series and shunt resistances can be extracted.

A higher knee voltage indicates a better junction with less recombination. Shunts under reverse current are very low.

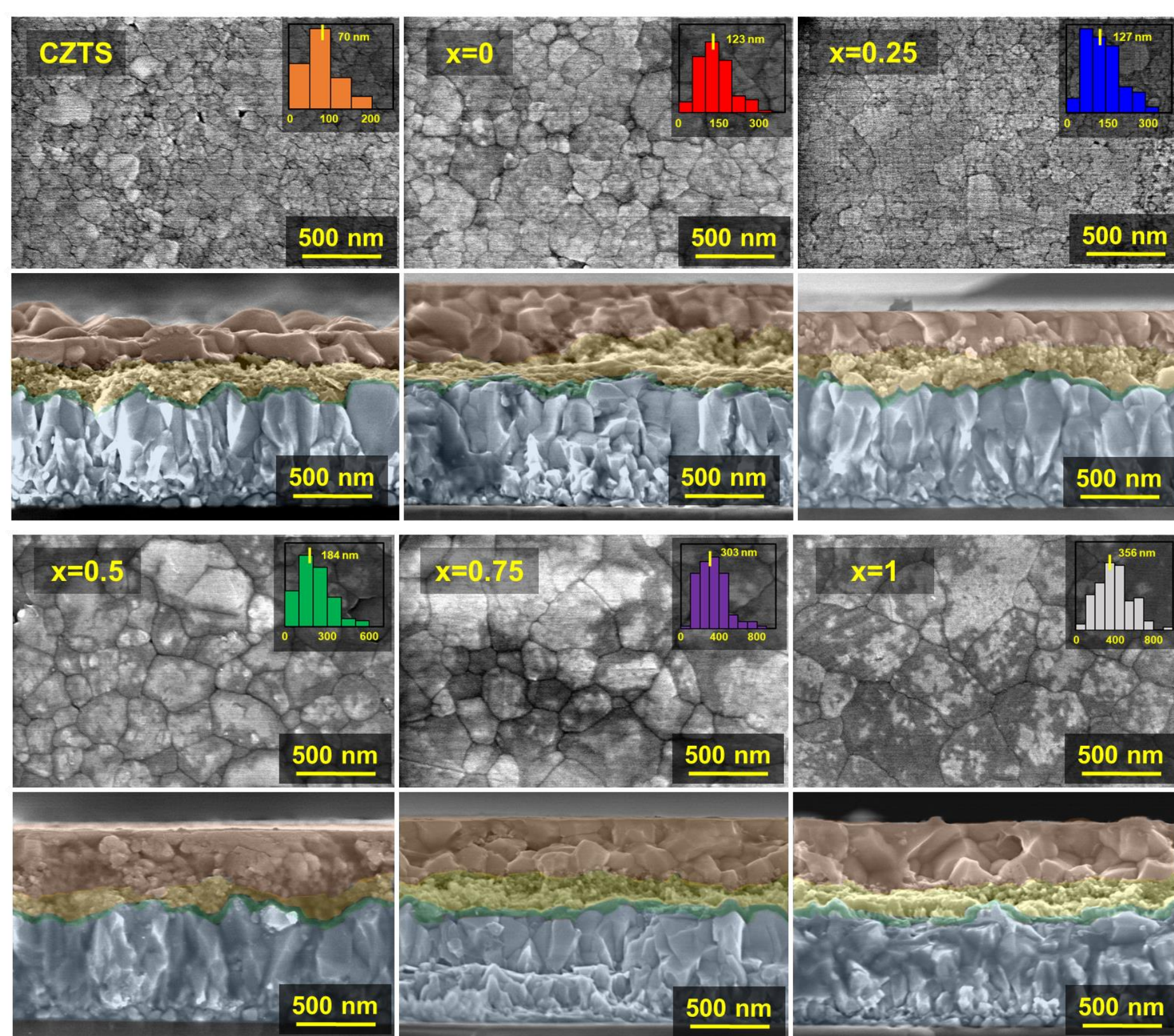
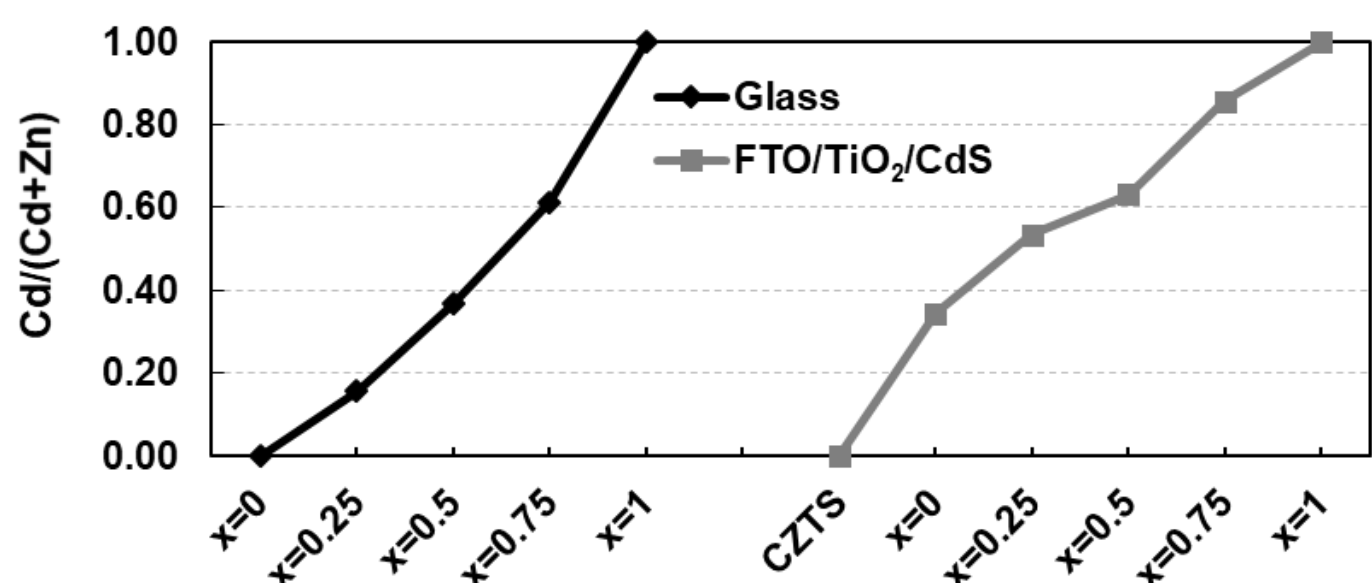


Film characterization

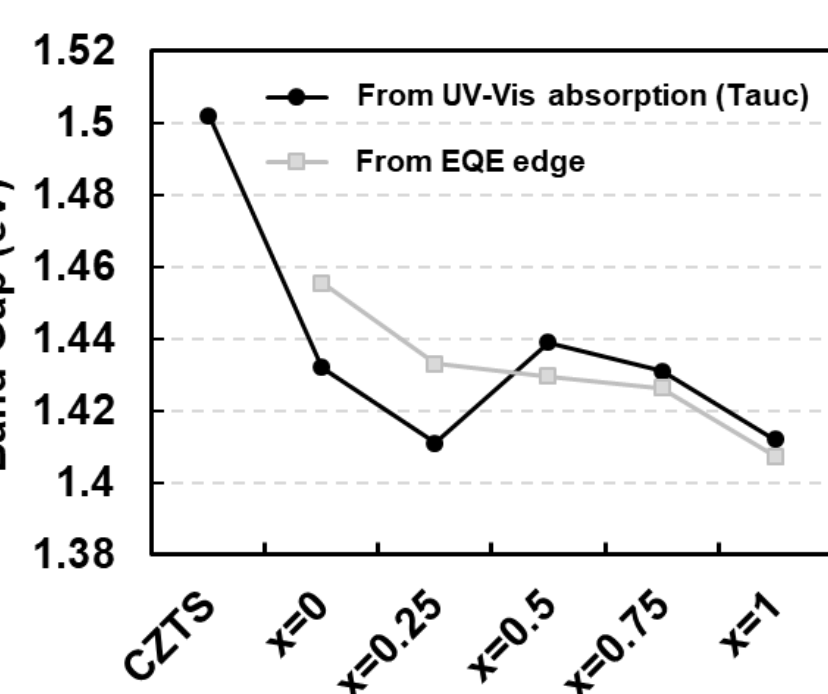
SEM top view of the absorber layer, indicating the crystal size. A bigger crystal size reduces the charge recombination in the inter-grains defects. High Cd content improves the size.

SEM cross-sectional view of the photovoltaic cells. The different films are identified as FTO (blue), TiO₂ (green), mesoporous TiO₂ and CdS (yellow) and Cu₂(Cd_xZn_{1-x})SnS₄ (red).

Elemental analysis of the absorber film by EDX. The Cd/(Zn+Cd) composition is close but higher to the precursors ratio used, but lower when deposited on glass.

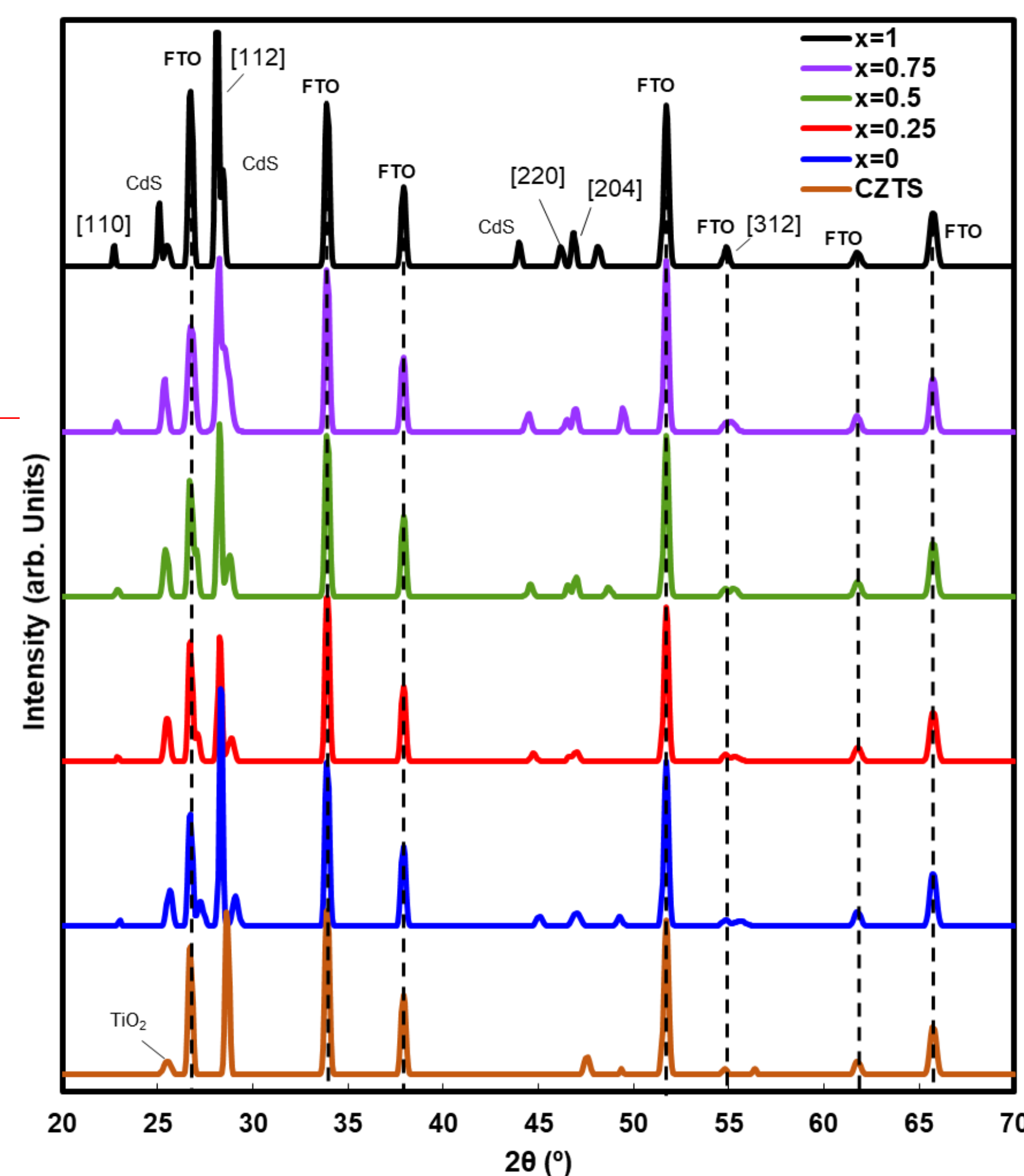
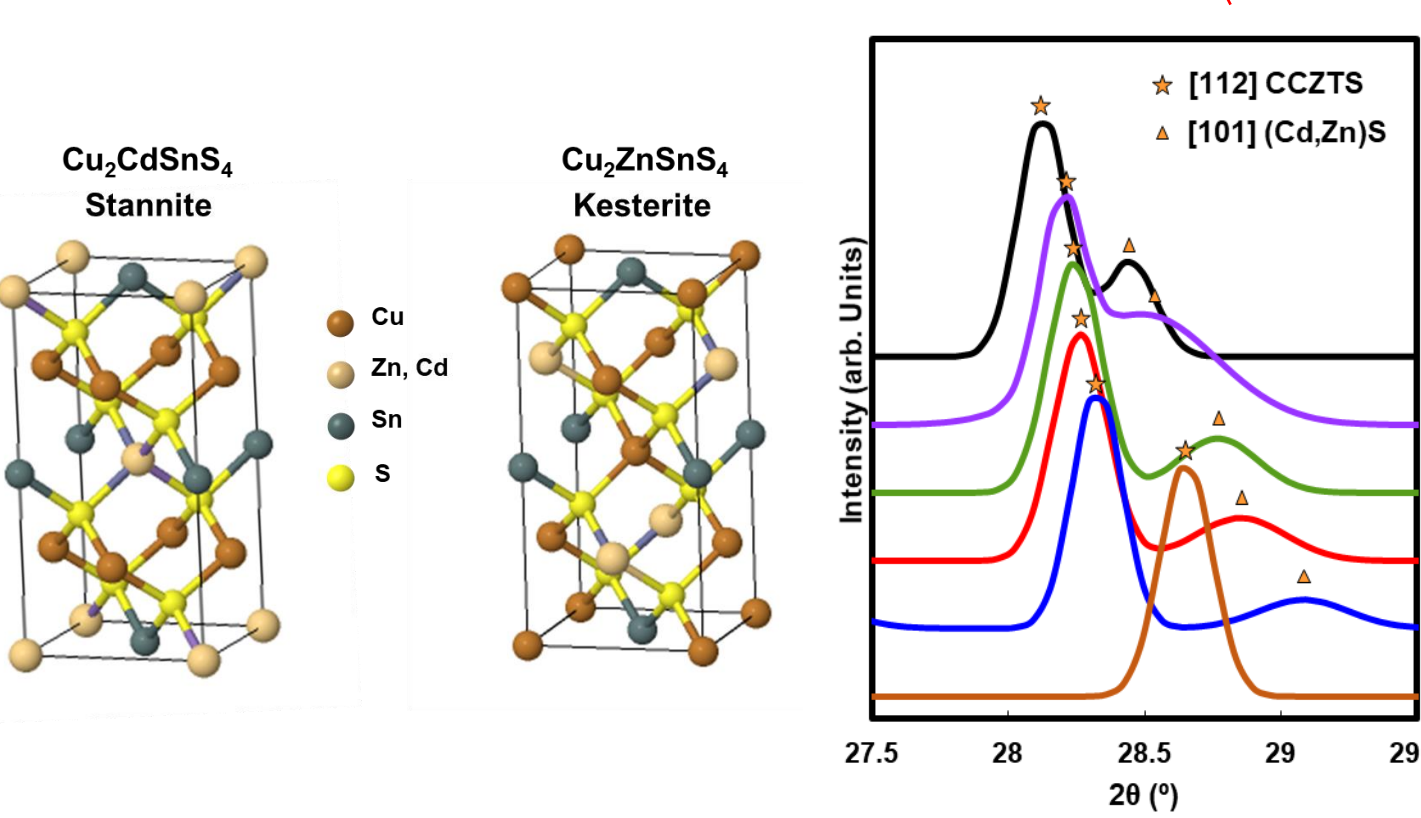


The band gap of these materials changes with composition. Very close to ideal values (1.36 eV) for PV applications.



XRD analysis reveals a progressive change in the crystal structure. The structure of Cu₂CdSnS₄ is stannite, while Cu₂ZnSnS₄ is kesterite.

A secondary phase of (Cd,Zn)S with wurzite structure is identified, due to Zn diffusion on the CdS film, with a Cd-Zn ratio proportional to the precursors.

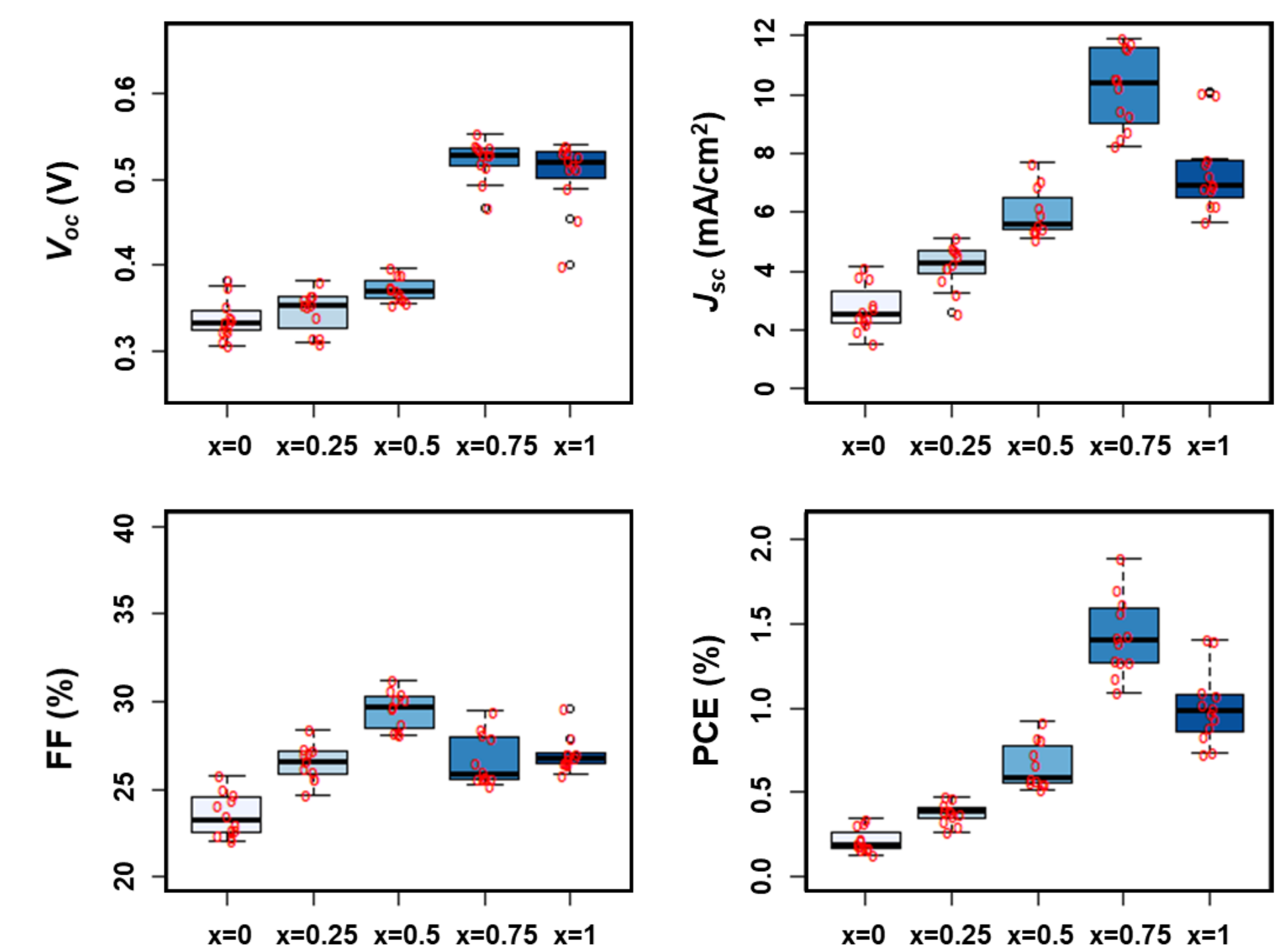


Statistics of solar cells performance

The main PV characteristics under 1 Sun illumination over 12 cells for each condition.

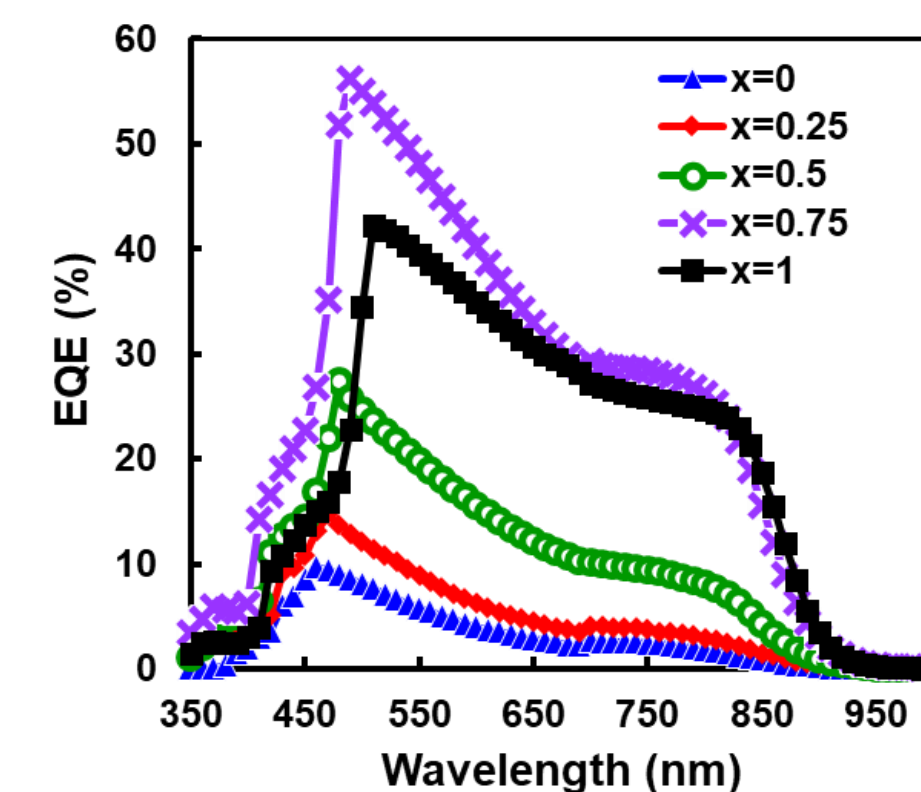
Statistics over many cells ensures the reproducibility of the process and results.

The increase of Cd in the composition results in with better J_{sc} and V_{oc}. We associated this with the secondary phase (Cd,Zn)S. CdS has better electric conduction than ZnS.



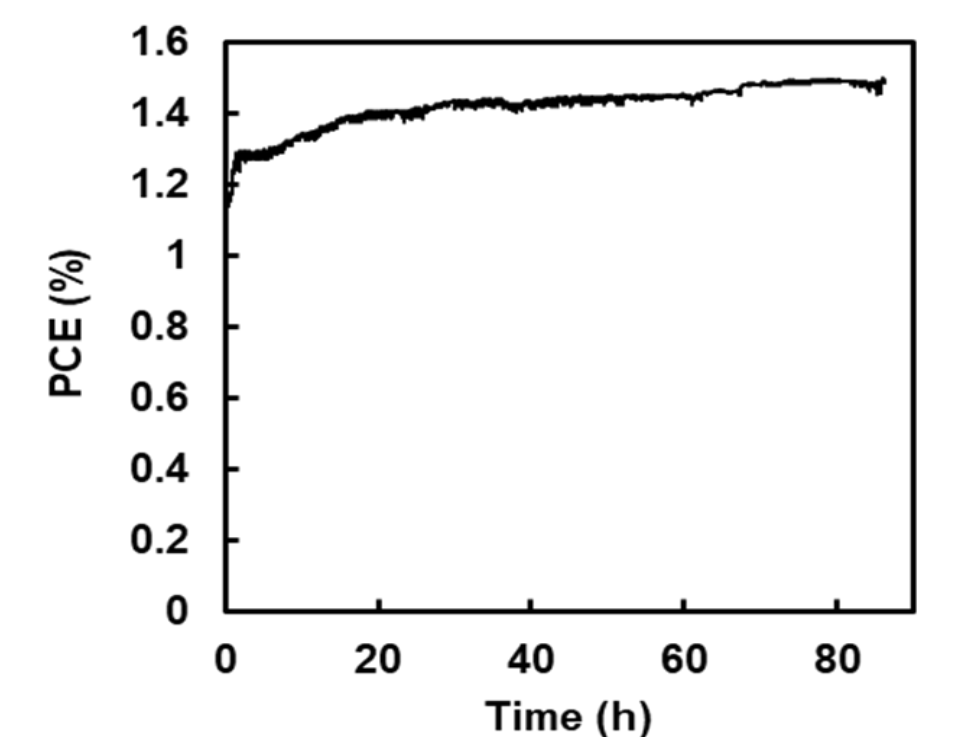
External quantum efficiency (EQE)

Efficiency of photon-to-electron conversion for every light wavelength. Parasitic absorptions, band-gap and internal processes can be elucidated. All samples have more sensitivity to short wavelengths, but it is higher for x=0.75 and x=1.



Max power point tracking stability

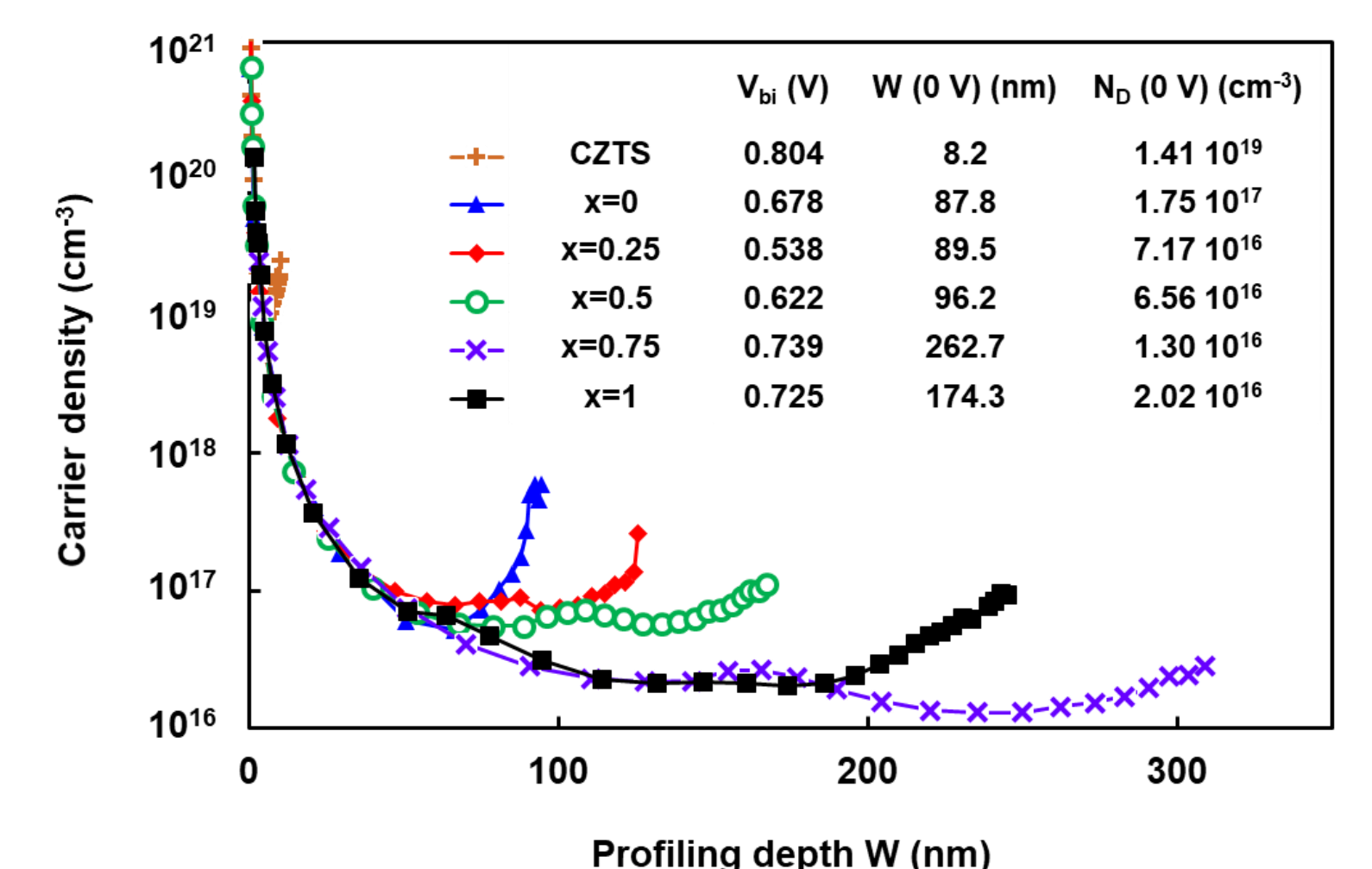
Solar cell must last for many years to be useful. The sample x=1 has the best stability under continuous illumination for more than 80 hours, without showing any degradation on the efficiency.



Capacitance Voltage

Measuring the capacitance of the PN junction is used to calculate the density of free carriers and the thickness of the junction by the Mott-Schottky equations.

A low carrier density indicates less defects, and a thick depletion width improves the photovoltaic effect.



Conclusions

- Photovoltaic solar cells made of thin films were prepared by spray pyrolysis using only water-ethanol based solutions using simple techniques, than can be prepared in large scale without sophisticated systems.
- The alloy Cu₂(Cd_xZn_{1-x})SnS₄ was studied, and show good optoelectronic properties for solar cells in superstrate architecture. Band-gap, crystallinity and secondary phases are improved for high Cd content.
- An almost 2 % of photovoltaic efficiency is demonstrated with sprayed Cu₂(Zn_{0.25}Cd_{0.75})SnS₄, and a good stability with more than 1.4 % is get for Cu₂CdSnS₄.
- These materials are compatible with flexible solar cells, low power devices, and are robust under extreme environmental conditions. Still a lot of room for the efficiency improvement!

Acknowledgements

